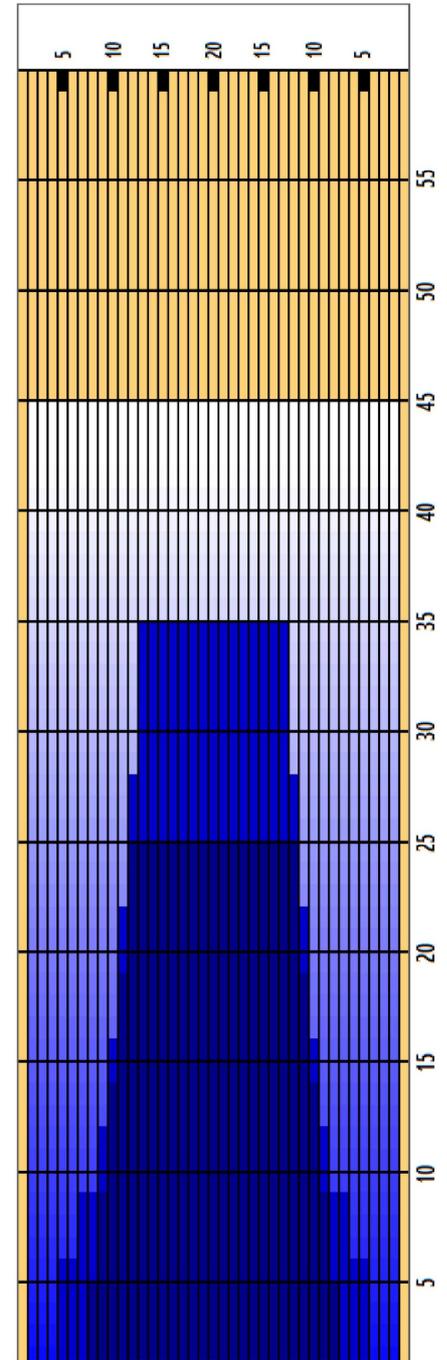


Oil Pattern Distance	45	Reverse Brush Drop	38	Oil Per Board	40 ul
Forward Oil Total	10.88 mL	Reverse Oil Total	11 mL	Volume Oil Total	21.88 mL
Tank Configuration	A-B	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	4L	4R	1	10	33	0.0	0.0	0.0	1320
2	6L	6R	1	10	29	0.0	1.4	1.4	1160
3	8L	8R	2	14	50	1.4	5.3	3.9	2000
4	9L	9R	2	14	46	5.3	9.2	3.9	1840
5	10L	10R	2	18	42	9.2	14.3	5.1	1680
6	11L	11R	2	18	38	14.3	19.4	5.1	1520
7	12L	12R	2	22	34	19.4	25.6	6.2	1360
8	2L	2R	0	22	0	25.6	45.0	19.4	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	45.0	35.0	-10.0	0
2	13L	13R	2	26	30	35.0	27.7	-7.3	1200
3	12L	12R	2	22	34	27.7	21.5	-6.2	1360
4	11L	11R	2	18	38	21.5	16.4	-5.1	1520
5	10L	10R	2	14	42	16.4	12.5	-3.9	1680
6	9L	9R	2	14	46	12.5	8.6	-3.9	1840
7	7L	7R	2	10	54	8.6	5.8	-2.8	2160
8	5L	5R	1	10	31	5.8	4.4	-1.4	1240
9	2L	2R	0	10	0	4.4	0.0	-4.4	0

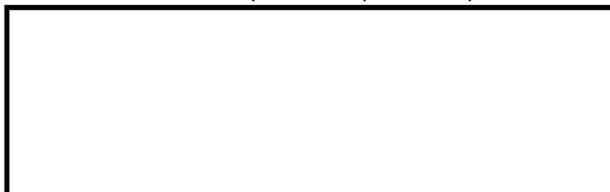


Cleaner Ratio Main Mix                      NA              Forward             

Cleaner Ratio Back End Mix                NA              Reverse               

Cleaner Ratio Back End Distance         NA              Combined             

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	11.36	1.67	1	1	1.67	11.36

