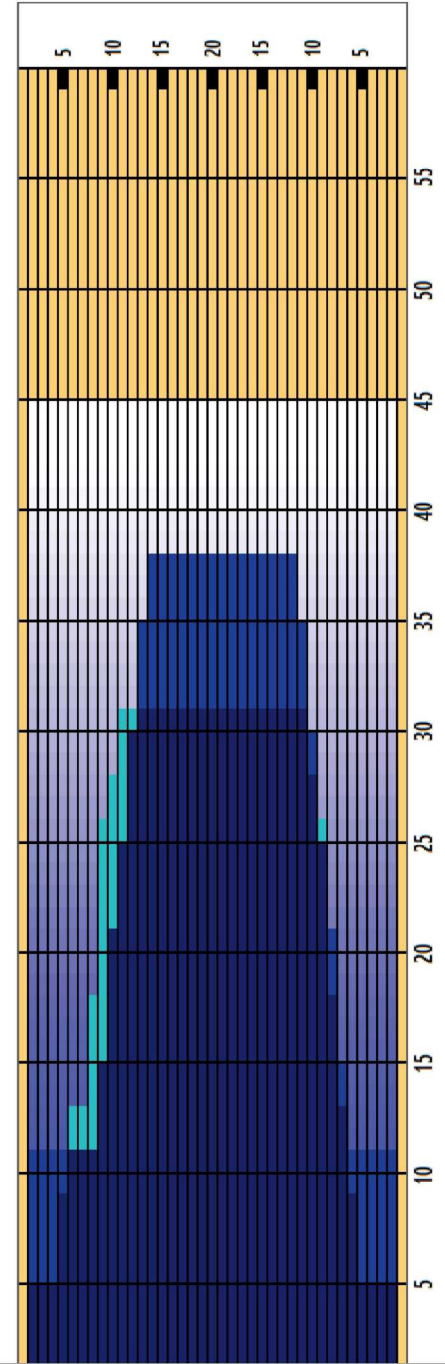


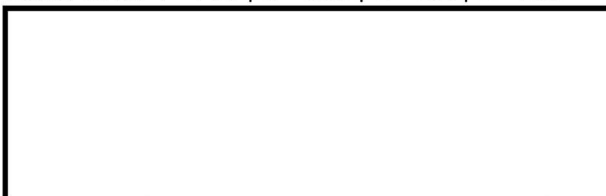
Oil Pattern Distance	45	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	21.15 mL	Reverse Oil Total	14.25 mL	Volume Oil Total	35.4 mL
Tank Configuration	A Only	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	148	0.0	5.9	5.9	7400
2	5L	6R	2	14	60	5.9	9.8	3.9	3000
3	6L	7R	2	14	56	9.8	13.7	3.9	2800
4	8L	8R	2	18	50	13.7	18.8	5.1	2500
5	9L	9R	3	18	69	18.8	26.4	7.6	3450
6	10L	10R	1	18	21	26.4	28.9	2.5	1050
7	11L	11R	1	18	19	28.9	31.4	2.5	950
8	2L	2R	0	22	0	31.4	45.0	13.6	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	45.0	38.0	-7.0	0
2	14L	12R	1	22	15	38.0	34.9	-3.1	750
3	13L	11R	2	18	34	34.9	29.8	-5.1	1700
4	12L	10R	2	18	38	29.8	24.7	-5.1	1900
5	11L	9R	2	14	42	24.7	20.8	-3.9	2100
6	10L	8R	3	14	69	20.8	14.9	-5.9	3450
7	9L	7R	2	14	50	14.9	11.0	-3.9	2500
8	2L	2R	1	10	37	11.0	9.6	-1.4	1850
9	2L	2R	0	10	0	9.6	0.0	-9.6	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4	1.47	1.01	1	1.21	4.24

