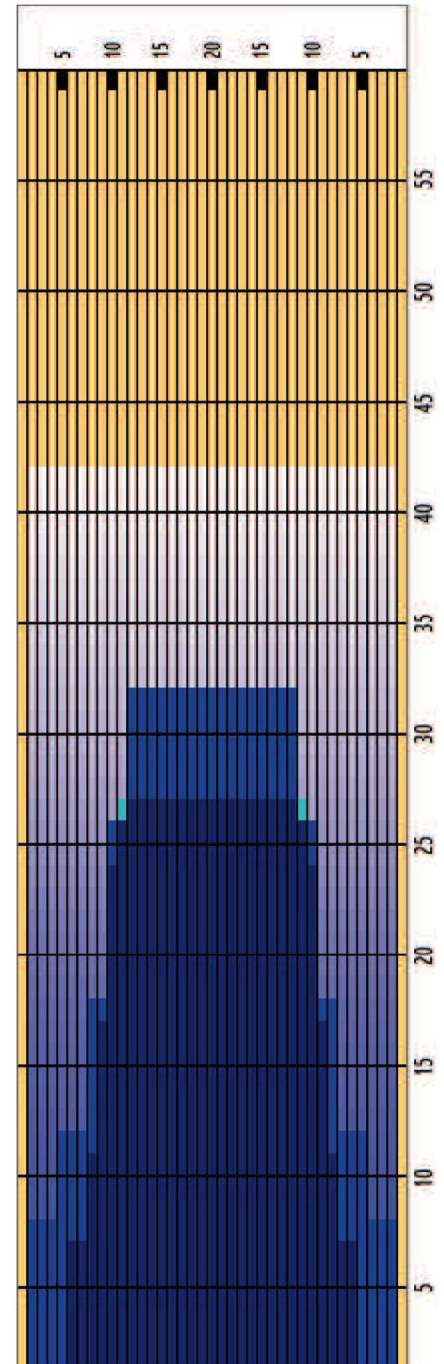


Oil Pattern Distance	42	Reverse Brush Drop	34	Oil Per Board	50 ul
Forward Oil Total	17.6 mL	Reverse Oil Total	16.95 mL	Volume Oil Total	34.55 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	4L	5R	2	10	A	64	0.0	1.4	1.4	3200
2	6L	6R	3	14	A	87	1.4	7.3	5.9	4350
3	8L	8R	2	14	A	50	7.3	11.2	3.9	2500
4	9L	9R	3	14	A	69	11.2	17.1	5.9	3450
5	10L	10R	3	18	A	63	17.1	24.7	7.6	3150
6	11L	11R	1	22	A	19	24.7	27.8	3.1	950
7	2L	2R	0	22	A	0	27.8	42.0	14.2	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	A	0	42.0	32.0	-10.0	0
2	12L	12R	2	22	A	34	32.0	25.8	-6.2	1700
3	10L	10R	3	18	A	63	25.8	18.2	-7.6	3150
4	8L	8R	3	14	A	75	18.2	12.3	-5.9	3750
5	5L	5R	3	10	A	93	12.3	8.1	-4.2	4650
6	2L	2R	2	10	A	74	8.1	5.3	-2.8	3700
7	2L	2R	0	10	A	0	5.3	0.0	-5.3	0



Cleaner Ratio Main Mix NA Forward

Cleaner Ratio Back End Mix NA Reverse

Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:16L-16R	8L-12L:16L-16R	13L-17L:16L-16R	18L-16R:17R-13R	18L-16R:12R-8R	16L-16R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.09	1.24	1	1	1.24	4.35

