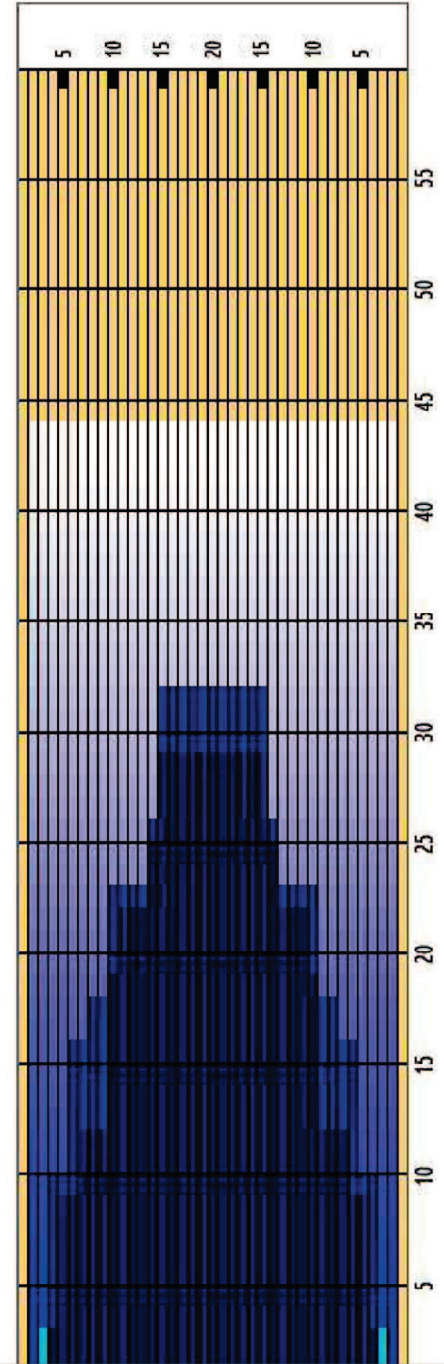


Oil Pattern Distance	44	Reverse Brush Drop	35	Oil Per Board	Multi ul
Forward Oil Total	16.65 mL	Reverse Oil Total	12.75 mL	Volume Oil Total	29.4 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	50	14	A	37	0.0	0.0	0.0	1850
2	3L	3R	2	50	14	A	70	0.0	3.9	3.9	3500
3	5L	5R	3	50	14	A	93	3.9	9.8	5.9	4650
4	7L	7R	1	50	18	A	27	9.8	12.3	2.5	1350
5	10L	10R	3	50	18	A	63	12.3	19.9	7.6	3150
6	11L	11R	1	50	18	A	19	19.9	22.4	2.5	950
7	14L	14R	1	50	22	A	13	22.4	25.5	3.1	650
8	15L	15R	1	50	26	A	11	25.5	29.1	3.6	550
9	2L	2R	0	50	26	A	0	29.1	44.0	14.9	0

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	26	A	0	44.0	32.0	-12.0	0
2	15L	15R	2	50	22	A	22	32.0	25.8	-6.2	1100
3	14L	14R	1	50	22	A	13	25.8	22.7	-3.1	650
4	10L	10R	2	50	18	A	42	22.7	17.6	-5.1	2100
5	8L	8R	1	50	14	A	25	17.6	15.7	-1.9	1250
6	6L	6R	3	50	14	A	87	15.7	9.8	-5.9	4350
7	4L	4R	2	50	14	A	66	9.8	5.9	-3.9	3300
8	2L	2R	0	50	14	A	0	5.9	0.0	-5.9	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.08	1.46	1.07	1.07	1.46	3.08

