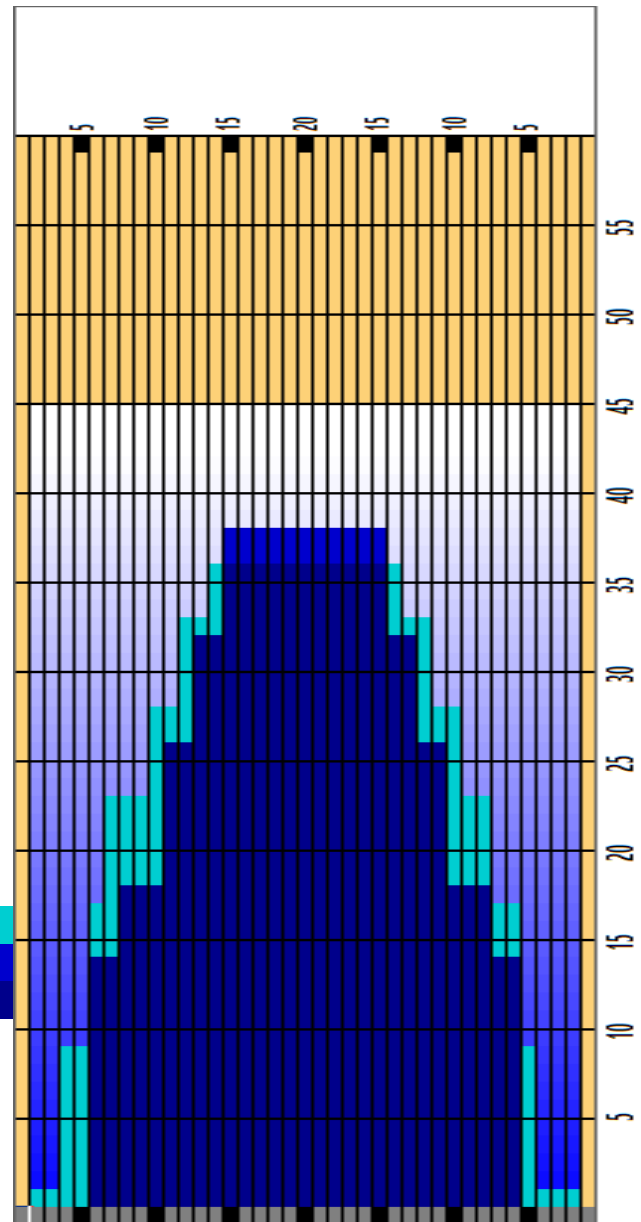


Oil Pattern Distance	45	Reverse Brush Drop	38	Oil Per Board	Multi ul
Forward Oil Total	24.25 mL	Reverse Oil Total	12.3 mL	Volume Oil Total	36.55 mL
Tank Configuration	A-B	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	50	10	74	0.0	1.4	1.4	3700
2	4L	5R	4	50	14	128	1.4	9.3	7.9	6400
3	6L	6R	4	50	14	116	9.3	17.2	7.9	5800
4	7L	8R	3	50	14	78	17.2	23.1	5.9	3900
5	10L	10R	2	50	18	42	23.1	28.2	5.1	2100
6	12L	12R	2	50	18	34	28.2	33.3	5.1	1700
7	14L	14R	1	50	22	13	33.3	36.4	3.1	650
8	2L	2R	0	50	10	0	36.4	45.0	8.6	0

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	0	45.0	38.0	-7.0	0
2	15L	15R	2	50	22	22	38.0	31.8	-6.2	1100
3	13L	13R	2	50	22	30	31.8	25.6	-6.2	1500
4	11L	11R	3	50	18	57	25.6	18.0	-7.6	2850
5	8L	8R	2	50	14	50	18.0	14.1	-3.9	2500
6	6L	6R	3	50	14	87	14.1	8.2	-5.9	4350
7	2L	2R	0	50	10	0	8.2	0.0	-8.2	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 30



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.49	1.44	1.03	1.03	1.44	4.17

