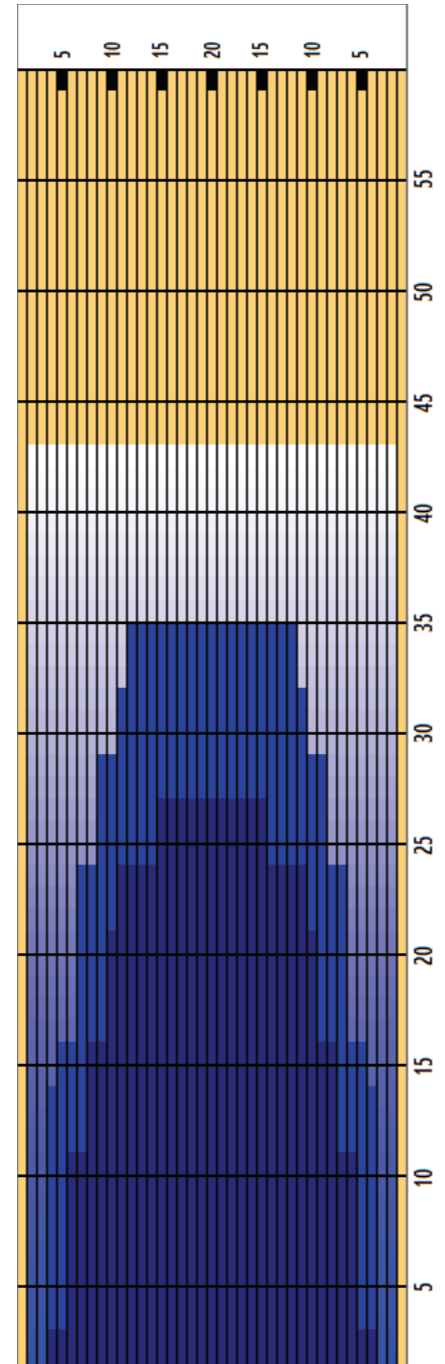


Oil Pattern Distance	43	Reverse Brush Drop	39	Oil Per Board	Multi ul
Forward Oil Total	15.5 mL	Reverse Oil Total	13 mL	Volume Oil Total	28.5 mL
Tank Configuration	N/A	Tank A Conditioner	ice	Tank B Conditioner	ice

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	1	50	14	A	35	0.0	0.0	0.0	1750
2	4L	4R	2	50	14	A	66	0.0	3.9	3.9	3300
3	6L	6R	3	50	18	A	87	3.9	11.5	7.6	4350
4	8L	8R	2	50	18	A	50	11.5	16.6	5.1	2500
5	10L	10R	2	50	18	A	42	16.6	21.7	5.1	2100
6	11L	11R	1	50	18	A	19	21.7	24.2	2.5	950
7	15L	15R	1	50	22	A	11	24.2	27.3	3.1	550
8	2L	2R	0	50	22	A	0	27.3	43.0	15.7	0

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	22	A	0	43.0	35.0	-8.0	0
2	12L	12R	1	50	22	A	17	35.0	31.9	-3.1	850
3	11L	11R	1	50	22	A	19	31.9	28.8	-3.1	950
4	9L	9R	2	50	18	A	46	28.8	23.7	-5.1	2300
5	7L	7R	3	50	18	A	81	23.7	16.1	-7.6	4050
6	5L	5R	1	50	18	A	31	16.1	13.6	-2.5	1550
7	4L	4R	2	50	14	A	66	13.6	9.7	-3.9	3300
8	2L	2R	0	50	14	A	0	9.7	0.0	-9.7	0



Cleaner Ratio Main Mix NA Forward

Cleaner Ratio Back End Mix NA Reverse

Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.33	1.24	1.02	1.02	1.24	3.33

