

## WB Rome (41')\_19



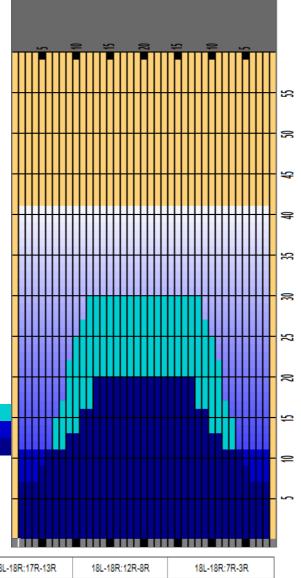
| Oil Pattern Distance | 41       | Reverse Brush Drop       | 33     | Oil Per Board      | Multi ul |
|----------------------|----------|--------------------------|--------|--------------------|----------|
| Forward Oil Total    | 21.35 mL | <b>Reverse Oil Total</b> | 4.7 mL | Volume Oil Total   | 26.05 mL |
| Tank Configuration   | ALT      | Tank A Conditioner       | KEGEL  | Tank B Conditioner | KEGEL    |

| 2 5L 5R 1 50 14 3 31 7.9 9.8 1.9 1550<br>3 6L 6R 1 50 14 3 29 9.8 11.7 1.9 1450<br>4 7L 7R 2 50 14 3 54 11.7 15.6 3.9 2700<br>5 8L 8R 1 50 14 3 25 15.6 17.5 1.9 1250<br>6 9L 9R 2 50 18 3 46 17.5 22.6 5.1 2300<br>7 10L 10R 1 50 18 3 21 22.6 25.1 2.5 1050<br>8 11L 11R 1 50 18 3 19 25.1 27.6 25.5 25.5 950<br>9 12L 12R 1 50 18 3 17 27.6 30.1 2.5 850<br>10 2L 2R 0 50 22 3 0 30.1 33.0 2.9 0   |    | START | STOP | LOADS | MICS | SPEED | BUFFER | CROSSED | START | END  | FEET | T.OIL |
|---|----|-------|------|-------|------|-------|--------|---------|-------|------|------|-------|
| 3       6L       6R       1       50       14       3       29       9.8       11.7       1.9       1450         4       7L       7R       2       50       14       3       54       11.7       15.6       3.9       2700         5       8L       8R       1       50       14       3       25       15.6       17.5       1.9       1250         6       9L       9R       2       50       18       3       46       17.5       22.6       5.1       2300         7       10L       10R       1       50       18       3       21       22.6       25.1       2.5       1050         8       11L       11R       1       50       18       3       19       25.1       27.6       2.5       950         9       12L       12R       1       50       18       3       17       27.6       30.1       2.5       850         10       2L       2R       0       50       22       3       0       30.1       33.0       2.9       0 | 1  | 2L    | 2R   | 5     | 50   | 14    | 3      | 185     | 0.0   | 7.9  | 7.9  | 9250  |
| 4       7L       7R       2       50       14       3       54       11.7       15.6       3.9       2700         5       8L       8R       1       50       14       3       25       15.6       17.5       1.9       1250         6       9L       9R       2       50       18       3       46       17.5       22.6       5.1       2300         7       10L       10R       1       50       18       3       21       22.6       25.1       2.5       1050         8       11L       11R       1       50       18       3       19       25.1       27.6       2.5       950         9       12L       12R       1       50       18       3       17       27.6       30.1       2.5       850         10       2L       2R       0       50       22       3       0       30.1       33.0       2.9       0  | 2  | 5L    | 5R   | 1     | 50   | 14    | 3      | 31      | 7.9   | 9.8  | 1.9  | 1550  |
| 5     8L     8R     1     50     14     3     25     15.6     17.5     1.9     1250       6     9L     9R     2     50     18     3     46     17.5     22.6     5.1     2300       7     10L     10R     1     50     18     3     21     22.6     25.1     2.5     1050       8     11L     11R     1     50     18     3     19     25.1     27.6     2.5     950       9     12L     12R     1     50     18     3     17     27.6     30.1     2.5     850       10     2L     2R     0     50     22     3     0     30.1     33.0     2.9     0  | 3  | 6L    | 6R   | 1     | 50   | 14    | 3      | 29      | 9.8   | 11.7 | 1.9  | 1450  |
| 6 9L 9R 2 50 18 3 46 17.5 22.6 5.1 2300 7 10L 10R 1 50 18 3 21 22.6 25.1 2.5 1050 8 11L 11R 1 50 18 3 19 25.1 27.6 2.5 950 9 12L 12R 1 50 18 3 17 27.6 30.1 2.5 850 10 2L 2R 0 50 22 3 0 30.1 33.0 2.9 0  | 4  | 7L    | 7R   | 2     | 50   | 14    | 3      | 54      | 11.7  | 15.6 | 3.9  | 2700  |
| 7 10L 10R 1 50 18 3 21 22.6 25.1 2.5 1050<br>8 11L 11R 1 50 18 3 19 25.1 27.6 2.5 950<br>9 12L 12R 1 50 18 3 17 27.6 30.1 2.5 850<br>10 2L 2R 0 50 22 3 0 30.1 33.0 2.9 0   | 5  | 8L    | 8R   | 1     | 50   | 14    | 3      | 25      | 15.6  | 17.5 | 1.9  | 1250  |
| 8 11L 11R 1 50 18 3 19 25.1 27.6 2.5 950<br>9 12L 12R 1 50 18 3 17 27.6 30.1 2.5 850<br>10 2L 2R 0 50 22 3 0 30.1 33.0 2.9 0  | 6  | 9L    | 9R   | 2     | 50   | 18    | 3      | 46      | 17.5  | 22.6 | 5.1  | 2300  |
| 9 12L 12R 1 50 18 3 17 27.6 30.1 2.5 850<br>10 2L 2R 0 50 22 3 0 30.1 33.0 2.9 0  | 7  | 10L   | 10R  | 1     | 50   | 18    | 3      | 21      | 22.6  | 25.1 | 2.5  | 1050  |
| 10 2L 2R 0 50 22 3 0 30.1 33.0 2.9 0  | 8  | 11L   | 11R  | 1     | 50   | 18    | 3      | 19      | 25.1  | 27.6 | 2.5  | 950   |
|   | 9  | 12L   | 12R  | 1     | 50   | 18    | 3      | 17      | 27.6  | 30.1 | 2.5  | 850   |
| 11 2L 2R 0 50 30 3 0 33.0 41.0 8.0 0  | 10 | 2L    | 2R   | 0     | 50   | 22    | 3      | 0       | 30.1  | 33.0 | 2.9  | 0     |
|   | 11 | 2L    | 2R   | 0     | 50   | 30    | 3      | 0       | 33.0  | 41.0 | 8.0  | 0     |
|   |    |       |      |       |      |       |        |         |       |      |      |       |
|   |    |       |      |       |      |       |        |         |       |      |      |       |
|   |    |       |      |       |      |       |        |         |       |      |      |       |

|   | START | STOP | LOADS | MICS | SPEED | BUFFER | CROSSED | START | END  | FEET  | T.OIL |
|---|-------|------|-------|------|-------|--------|---------|-------|------|-------|-------|
| 1 | 2L    | 2R   | 0     | 50   | 30    | 3      | 0       | 41.0  | 20.0 | -21.0 | 0     |
| 2 | 13L   | 13R  | 1     | 50   | 26    | 3      | 15      | 20.0  | 16.4 | -3.6  | 750   |
| 3 | 11L   | 11R  | 1     | 50   | 22    | 3      | 19      | 16.4  | 13.3 | -3.1  | 950   |
| 4 | 9L    | 9R   | 1     | 50   | 18    | 3      | 23      | 13.3  | 10.8 | -2.5  | 1150  |
| 5 | 2L    | 2R   | 1     | 50   | 18    | 3      | 37      | 10.8  | 8.3  | -2.5  | 1850  |
| 6 | 2L    | 2R   | 0     | 50   | 14    | 3      | 0       | 8.3   | 0.0  | -8.3  | 0     |

Cleaner Ratio Main Mix 5:1
Cleaner Ratio Back End Mix 5:1
Cleaner Ratio Back End Distance 59
Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Forward Reverse Combined



| Item             | 3L-7L:18L-18R        | 8L-12L:18L-18R      | 13L-17L:18L-18R     | 18L-18R:17R-13R      | 18L-18R:12R-8R      | 18L-18R:7R-3R        |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description      | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Mlddle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 2.57                 | 1.27                | 1                   | 1                    | 1.27                | 2.57                 |

