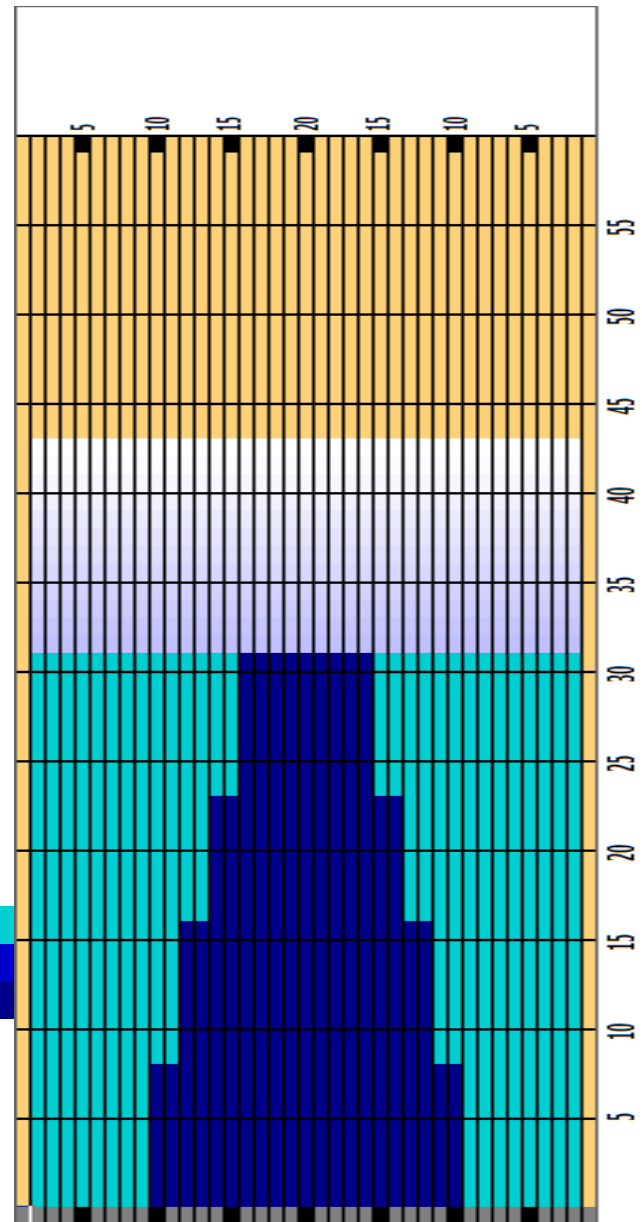


Oil Pattern Distance	43	Reverse Brush Drop	37	Oil Per Board	Multi ul
Forward Oil Total	22.2 mL	Reverse Oil Total	6.3 mL	Volume Oil Total	28.5 mL
Tank Configuration	Only A	Tank A Conditioner	Ice	Tank B Conditioner	Ice

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	6	50	18	3	222	0.0	12.7	12.7	11100
2	2L	2R	6	50	22	3	222	12.7	31.4	18.7	11100
3	2L	2R	0	50	30	3	0	31.4	43.0	11.6	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	35	30	3	0	43.0	31.0	-12.0	0
2	16L	16R	3	35	18	3	27	31.0	23.4	-7.6	945
3	14L	14R	3	35	18	3	39	23.4	15.8	-7.6	1365
4	12L	12R	3	35	18	3	51	15.8	8.2	-7.6	1785
5	10L	10R	3	35	14	3	63	8.2	2.3	-5.9	2205
6	2L	2R	0	35	14	3	0	2.3	0.0	-2.3	0



Cleaner Ratio Main Mix                    4:1            Forward  
 Cleaner Ratio Back End Mix            5:1            Reverse  
 Cleaner Ratio Back End Distance       59            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50  
 清洁剂与清水容积比例1:4

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	1.7	1.49	1.09	1.09	1.49	1.7

