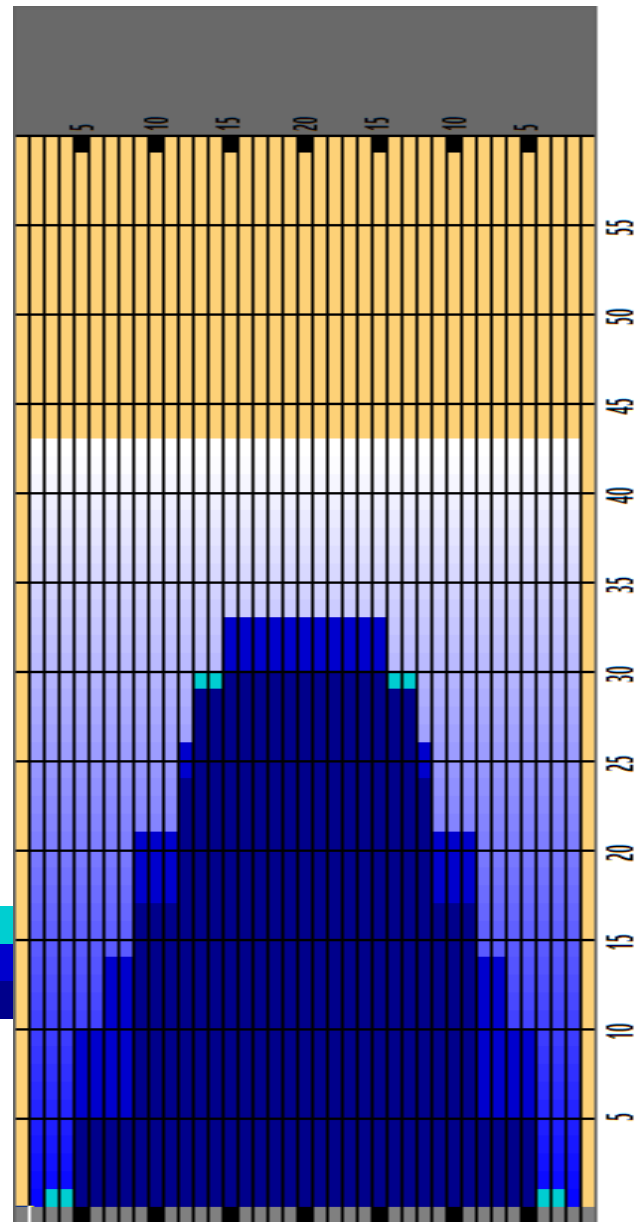


Oil Pattern Distance	43	Reverse Brush Drop	33	Oil Per Board	50 ul
Forward Oil Total	16.4 mL	Reverse Oil Total	12.25 mL	Volume Oil Total	28.65 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	2	14	A	70	0.0	1.9	3.9	3500
2	5L	5R	2	14	A	62	1.9	5.8	3.9	3100
3	9L	9R	2	14	A	46	5.8	9.7	3.9	2300
4	9L	9R	3	18	A	69	9.7	17.3	7.6	3450
5	12L	12R	3	18	A	51	17.3	24.9	7.6	2550
6	13L	13R	2	18	A	30	24.9	30.0	5.1	1500
7	2L	2R	0	22	A	0	30.0	34.0	4.0	0
8	2L	2R	0	26	A	0	34.0	43.0	9.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	43.0	33.0	-10.0	0
2	15L	15R	1	26	B	11	33.0	29.4	-3.6	550
3	13L	13R	1	22	B	15	29.4	26.3	-3.1	750
4	12L	12R	2	18	B	34	26.3	21.2	-5.1	1700
5	9L	9R	3	18	B	69	21.2	13.6	-7.6	3450
6	7L	7R	2	14	B	54	13.6	9.7	-3.9	2700
7	5L	5R	2	14	B	62	9.7	5.8	-3.9	3100
8	2L	2R	0	14	B	0	5.8	0.0	-5.8	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	5.21	1.62	1.02	1.02	1.62	5.21

